

PRELIMINARY ISSUE

77.07.15

DART AEROSPACE LTD

Engineering Change Notice

Date: 97/11/04	ECN #: 052
Project No.: P291	Created By: DS
Project Name: 206 Skidtube	Checked: KE
Approved By: [Signature]	Approved By: [Signature]
(PROJECT MANAGER)	(MANAGEMENT if reqd)

Description of Change:

- House keeping changes to 206 skidtube design for Ground Handling and to shorten up front end for weight reduction
- See attached sheet for specific changes.

Notification/Acceptance	Affected ✓	Authorization
QA	✓	Design Review #11, #12, #13 for
Production	✓	206 skidtube project (P291)
Planning	✓	
Marketing	✓	

Engineering Actions	Yes	No	Responsible	To happen by:	Complete
Revise Blue File	✓		DS	97/11/06	97/11/06 [Signature]
Revise Pink File	✓		DS	97/11/06	97/11/06 [Signature]
Revise D-Part Master Binder	✓		DS	97/11/06	97/11/06 [Signature]
Update Grey Project Binder	✓		DS	97/11/06	97/11/06 [Signature]
Notify TCA of Change		✓			
Notify FAA of Change	✓		DS	97/11/06	97/11/06 [Signature]
Update DED Binder	✓		DS	97/11/06	97/11/06 [Signature]
Update Master Document List	✓		DS	97/11/06	97/11/06 [Signature]

Non-Engineering Actions	Yes	No	Production	QA	Complete
Stock Parts:					
Re-work current stock N/A					
Scrap current stock N/A					
Production Parts:					
Re-work current production N/A					
Scrap current production N/A					
Shipped Parts:					
Notify previous customers N/A					
Future Parts:					
Change future production	✓				
Update IPP	✓				
Change Paperwork for kits in stock N/A					

Notes:

- Make 206 skidtube parts to revised dings/new DED's
- D2657/D2658/D2659/D2711/D2712 are new parts
- Mktg should become familiar with D206-648/D206-651
- kits should be picked according to D206-642 Rev.D.

We haven't made any 206 skidtubes yet

DZ650 to Rev. C → change front end / changed drilling

DZ654 to Rev. C → shortened for new front end / changed drilling

DZ660 to Rev. D → clarification on De-burring required

DZ657 / DZ658 / DZ659 Rev. A → 206L Ground Handling Adapters

DZ6-648 Rev. A → 206L / 407 Ground Handling Installation
→ send (1) DZ6-648 kit with every 206L / 407 skidtube kit

DZ712 Rev. A → set screws required for 206-642 installation

DEO 9095 → revised groove on 206 saddles

DZ711 Rev. A → pin required for 206B Ground Handling Installation

DZ6-651 Rev. A → 206B Ground Handling Installation
→ send (1) DZ6-651 kit with every 206B skidtube kit

DZ707 Rev. B → added 206 tow ring & removed plug weld

DZ647 Rev. D → added rivet holes to fuel cap.